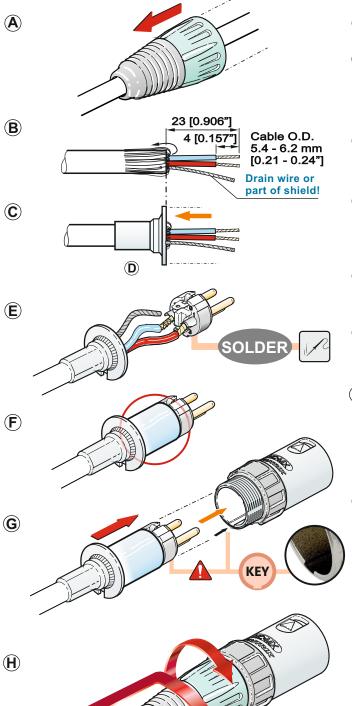


ASSEMBLY INSTRUCTION NC3MXCC | Male XLR Cable Connector **RF-protected**



- Slide the boot onto the cable.
- Prepare cable as shown. Fold back the shield. If **B** the cable does not offer a drain wire, twist a part of the shield for contact #1 shield wiring.
- Slide the crimp strain relief onto the cable **(C)** jacket to the position as indicated.
- Crimp the strain relief by means of HEX crimp dies of width 6.5 mm (size "E" acc. to IEC 60803).
- Solder the wire ends to contacts #2 and #3 and the shield to # 1 of insert.
- (\mathbf{F}) Position the distance sleeve between strain relief and insert.
- **(G)** Align the nose of the crimp strain relief and the recess of the distance sleeve with respect to one of the keyways.

Slide the unit into the connector housing.

 (\mathbf{H}) Finish the installation by turning the bushing onto the connector.

To keep the strain relief in the NOTE: keyway, avoid rotation of the cable during assembly.





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